

CPC

Swirl Diffuser

Description

The CPC type diffusers are designed for ceiling applications. They can be used for supply or extract air.

Properties

The CPC type diffusers have adjustable blades. For supply air purposes, they are characteristically suitable for horizontal and vertical air throws. These diffusers are recommended for use with ceiling heights up to 4 m., with a supply air temperature difference of (+/-) 10°C. The diffuser is produced as square or circular shape, depending on request.

Materials

The diffuser is manufactured from 1.2 mm thick steel sheet. The internal blades are made of black coloured plastic.

Surface Treatment

The surfaces of the diffuser is first cleaned, then painted with electrostatic powder paint to 20% gloss RAL 9010 (white) as standard. Other colours are also available upon request.

Accessories

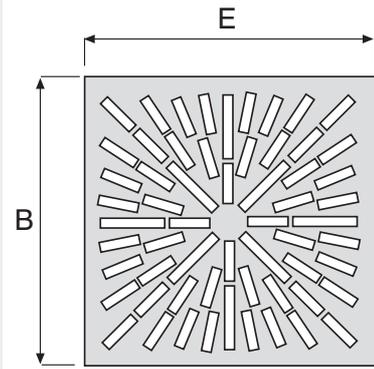
Plenum Box

The plenum box is used to achieve optimum throw characteristics. It has the inlet either at the top or at one side. Depending on request, a damper can be installed at the inlet, which can be operated internally or externally (has to be specified with the order). The plenum boxes are made from 0.6 mm thick galvanized steel sheets and have 4 hanging brackets on their body. Optionally, a 6 mm thick acoustic foam can be laid inside the plenum box.

Dimensions

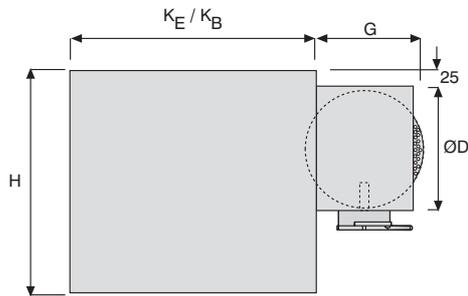
Standard Dimensions (mm)

| E / B | No.off Blades | K_E / K_B | H | $\varnothing D$ | G |
|-----------|---------------|-------------|-----|-----------------|-----|
| 300 | 12 | 292 | 270 | 142 | 125 |
| 400 | 20 | 392 | 320 | 193 | 150 |
| 500 | 44 | 492 | 370 | 244 | 175 |
| 600 (595) | 60 | 587 | 420 | 295 | 200 |
| 800 | 108 | 792 | 520 | 396 | 250 |

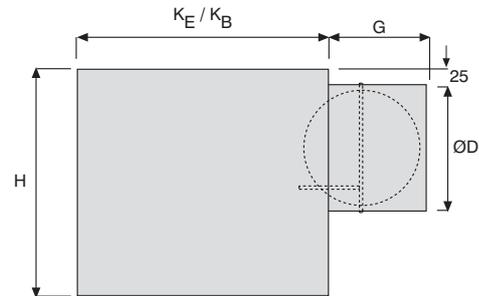


CPC.40

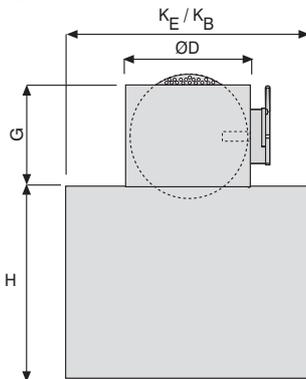
Externally operated , Side inlet



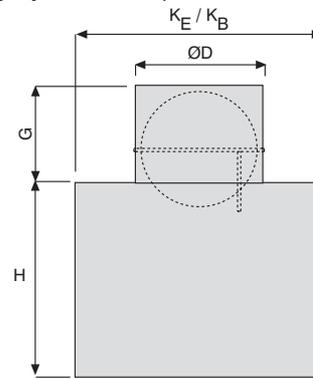
Internally operated , Side inlet



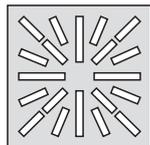
Externally operated , Top inlet



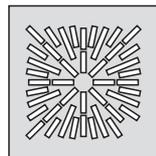
Internally operated , Top inlet



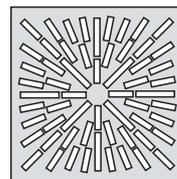
300 x 12



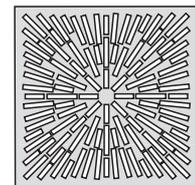
400 x 20



500 x 44

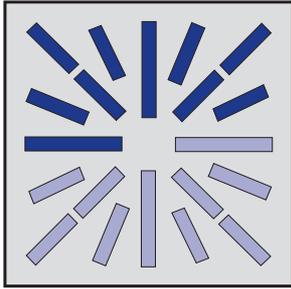
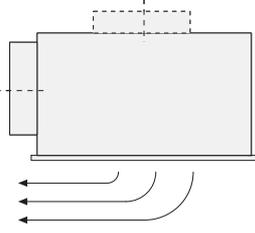


600 x 60



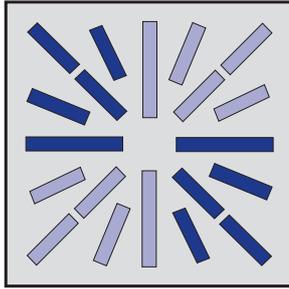
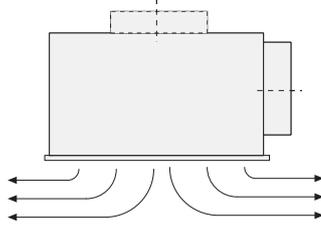
800 x 108

← One-way throw



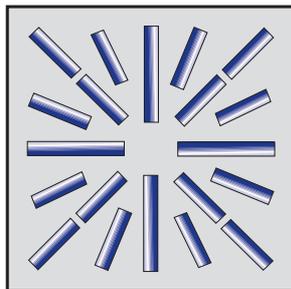
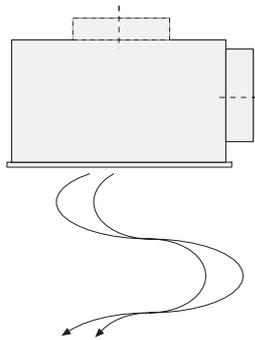
Blades set to the left
Blades set to the right

↔ Çift Yönlü Üfleme



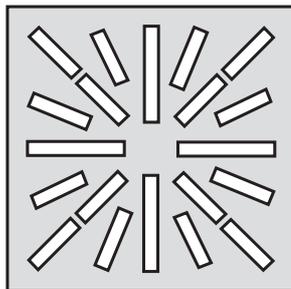
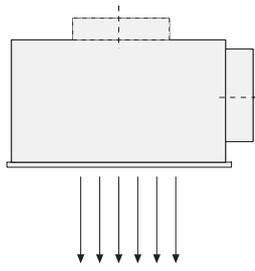
Blades set to the left
Blades set to the right

↻ Swirl throw

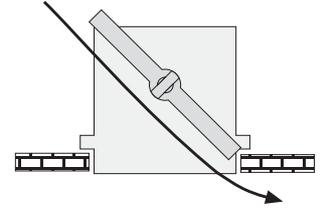


Blades set to one side

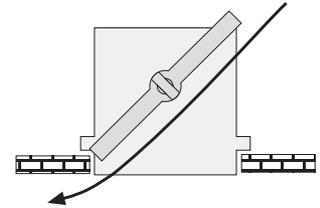
↓ Vertical throw



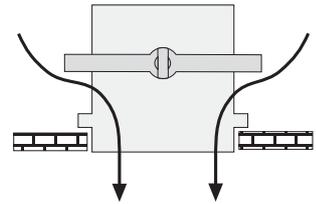
Blades set horizontally



Blades set horizontally



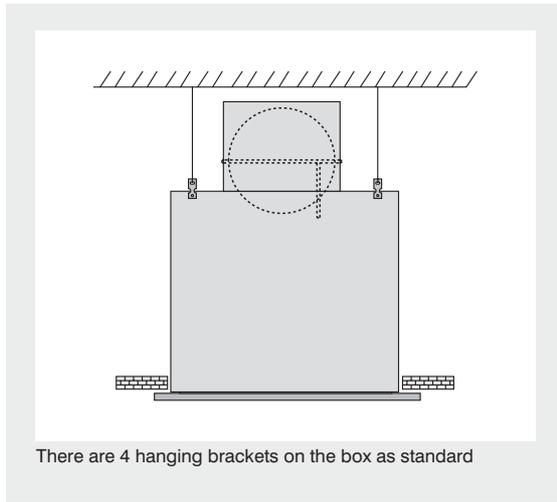
Blades set to the left



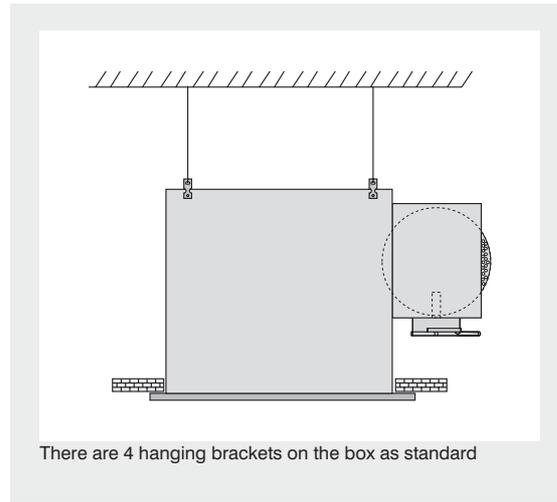
Blades set to the right

Installation

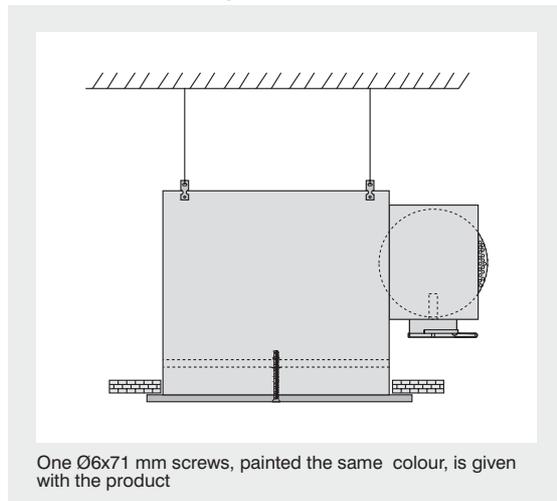
Plenum Box Installation (top inlet)



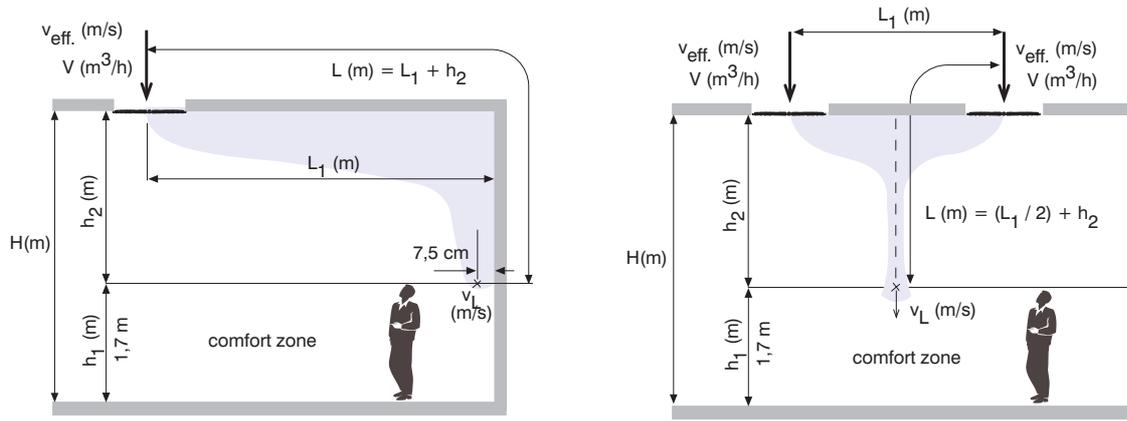
Plenum Box Installation (side inlet)



Installation with bridge



Nomenclature



| | |
|--------------|---|
| L_1 | Distance between diffuser centres or diffuser centre and wall. (m) |
| h_1 | Comfort zone height (m) |
| h_2 | Distance between a diffuser and comfort zone (m) |
| $v_{eff.}$ | Effective outlet velocity (m/s) |
| v_L | Velocity of core in comfort zone |
| Δt_0 | Difference between supply air and room temperature ($^{\circ}\text{C}$) |
| Δt_L | Difference between core and comfort zone temperature ($^{\circ}\text{C}$) |
| L | Throw distance (m) |
| V | Air flow rate (m ³ /h) |
| H | Room height (m) |
| S | Sound power level dB(A) |

To achieve "Coanda effect", the outlet velocity must be greater than 2m/s. The general comfort conditions require that the sound power level is below 40 dB(A). The height of the comfort zone is taken as 1.70m above the floor. It is important that 0.25 m/s core velocity is not exceeded in this zone.

Note: The tables are given for installations flush with the ceiling (with Coanda effect). For installations apart from the ceiling, the values must be multiplied by 0.7.

Technical Data

| Dimensions (mm) E/B x no.of blades | Flow Rate V (m ³ /h) | Throw, L (m) | | Pressure loss ΔP (Pa) | Sound power level S (dB(A)) |
|---------------------------------------|------------------------------------|----------------|----------------|----------------------------------|--------------------------------|
| | | $v_L=0,25$ m/s | $v_L=0,10$ m/s | | |
| 300 x 12 | 90 | 0,90 | 2,25 | 6,5 | <20 |
| | 130 | 1,60 | 3,30 | 9 | 20 |
| | 170 | 1,90 | 4,20 | 16 | 31 |
| | 210 | 2,50 | 5,25 | 19 | 44 |
| | 250 | 3,00 | 6,00 | 40 | 50 |
| 400 x 20 | 180 | 0,80 | 2,70 | 9 | 26 |
| | 260 | 1,20 | 3,80 | 21 | 35 |
| | 340 | 1,85 | 5,15 | 42 | 43 |
| | 420 | 2,60 | 6,20 | 73 | 52 |
| | 500 | 3,00 | 7,20 | 120 | 59 |
| 500 x 44 | 400 | 1,75 | 3,10 | 14 | 27 |
| | 550 | 2,20 | 3,85 | 24 | 40 |
| | 700 | 2,60 | 4,50 | 42 | 48 |
| | 850 | 3,00 | 5,30 | 59 | 54 |
| | 1000 | 3,20 | 5,70 | 84 | 60 |
| 600 x 60 (595 X 60) | 500 | 1,30 | 3,15 | 18 | 30 |
| | 700 | 1,80 | 4,35 | 31 | 37 |
| | 900 | 2,50 | 6,10 | 46 | 44 |
| | 1100 | 3,00 | 7,35 | 72 | 48 |
| | 1300 | 3,65 | 8,70 | 82 | 52 |
| 800 x 108 | 1000 | 2,35 | 3,60 | 16 | 29 |
| | 1200 | 2,60 | 4,10 | 20 | 35 |
| | 1400 | 2,80 | 4,40 | 25 | 40 |
| | 1600 | 3,10 | 4,80 | 32 | 44 |
| | 1800 | 3,40 | 5,30 | 46 | 50 |

Technical Data

Temperature gradients along the throw path are read from the table below, depending on the Δt_o , Δt_L and throw length values. The temperature of the core at L metres from the diffuser, differs from the room temperature by the value read from the tables. The difference is plus in heating and minus

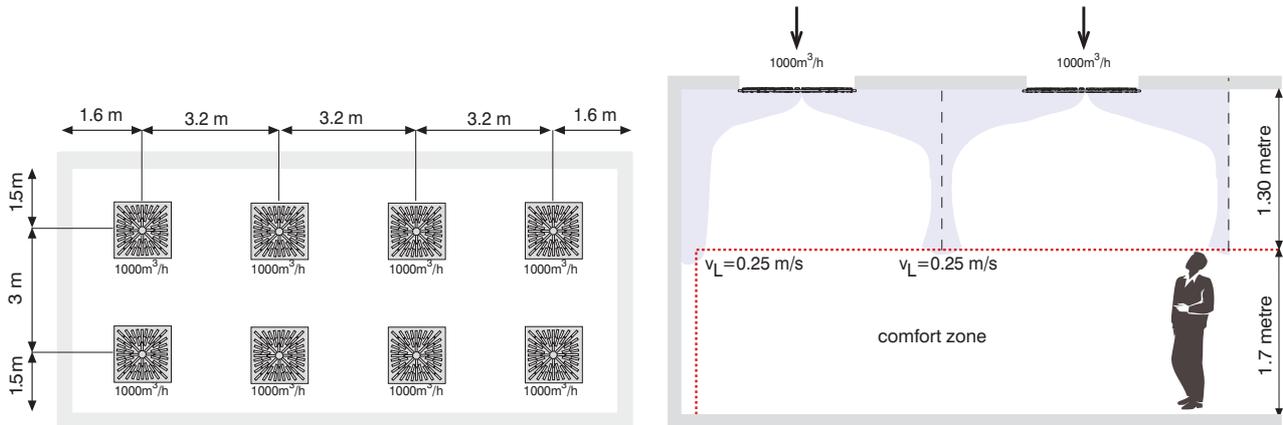
in cooling. The less the difference, the better the comfort conditions.

Temperature gradients along the throw path

| Dimensions E / B (mm) | Throw (L) m | Δt_L (°C) Values | | | | | |
|--------------------------------|----------------|--------------------------|------|------|------|------|------|
| | | Δt_o (°C) | | | | | |
| | | 4 | 6 | 8 | 10 | 12 | 14 |
| 300 x 12 | 1.0 | 0,13 | 0,20 | 0,26 | 0,33 | 0,40 | 0,46 |
| | 1.5 | 0,12 | 0,18 | 0,24 | 0,30 | 0,36 | 0,42 |
| | 2.0 | 0,07 | 0,11 | 0,14 | 0,18 | 0,22 | 0,25 |
| | 3.0 | 0,05 | 0,07 | 0,10 | 0,12 | 0,14 | 0,17 |
| | 4.0 | 0,02 | 0,04 | 0,05 | 0,06 | 0,07 | 0,08 |
| 400 x 20 | 1.0 | 0,19 | 0,28 | 0,38 | 0,47 | 0,56 | 0,66 |
| | 1.5 | 0,15 | 0,22 | 0,30 | 0,37 | 0,44 | 0,52 |
| | 2.0 | 0,12 | 0,18 | 0,24 | 0,30 | 0,36 | 0,42 |
| | 3.0 | 0,09 | 0,13 | 0,18 | 0,22 | 0,26 | 0,31 |
| | 4.0 | 0,07 | 0,11 | 0,14 | 0,18 | 0,22 | 0,25 |
| | 5.0 | 0,04 | 0,08 | 0,10 | 0,15 | 0,20 | 0,23 |
| 500 x 44 | 1.0 | 0,34 | 0,51 | 0,68 | 0,85 | 1,02 | 1,19 |
| | 1.5 | 0,20 | 0,30 | 0,40 | 0,50 | 0,60 | 0,70 |
| | 2.0 | 0,14 | 0,20 | 0,27 | 0,34 | 0,41 | 0,48 |
| | 3.0 | 0,07 | 0,11 | 0,14 | 0,18 | 0,22 | 0,25 |
| | 4.0 | 0,02 | 0,03 | 0,04 | 0,05 | 0,06 | 0,07 |
| 600 x 60 (595 X 60) | 1.0 | 0,52 | 0,78 | 1,04 | 1,30 | 1,56 | 1,82 |
| | 1.5 | 0,36 | 0,54 | 0,72 | 0,90 | 1,08 | 1,26 |
| | 2.0 | 0,28 | 0,42 | 0,56 | 0,70 | 0,84 | 0,98 |
| | 3.0 | 0,19 | 0,29 | 0,38 | 0,48 | 0,58 | 0,67 |
| | 4.0 | 0,10 | 0,16 | 0,21 | 0,26 | 0,31 | 0,36 |
| | 5.0 | 0,02 | 0,03 | 0,04 | 0,05 | 0,07 | 0,08 |
| 800 x 108 | 1.5 | 0,40 | 0,60 | 0,80 | 1,00 | 1,20 | 1,40 |
| | 2.0 | 0,25 | 0,37 | 0,50 | 0,62 | 0,74 | 0,87 |
| | 2.5 | 0,17 | 0,25 | 0,34 | 0,42 | 0,50 | 0,59 |
| | 3.0 | 0,12 | 0,18 | 0,24 | 0,30 | 0,36 | 0,42 |
| | 4.0 | 0,07 | 0,11 | 0,14 | 0,18 | 0,22 | 0,25 |
| | 5.0 | 0,02 | 0,04 | 0,05 | 0,08 | 0,09 | 0,10 |

Example:

Air at 8000 m³/h, is to be supplied into a room with dimensions 12.8 x 6 m, and a height of 3 m. The supply air is 8°C below room temperature and 8 diffusers will be used. Determine diffuser spacings so that the core velocity in comfort zone is below 0.25 m/s.

**Solution:**

- 1) Diffusers are placed on the ceiling plan symmetrically.
- 2) Air flow rate per diffuser is calculated as $8000 / 8 = 1000 \text{ m}^3/\text{h}$.
- 3) Calculation of path length to the comfort zone:
 - Minimum distance: $L = 1.50 + 1.30 = 2.80 \text{ m}$
 - Maximum distance: $L = 1.60 + 1.30 = 2.90 \text{ m}$.
- 4) From the table on page 7, the most suitable size is found as 600 x 60 mm; for 1000 m³/h and 2.80 m throw.
- 5) From the same table with interpolation, pressure loss is read as 59 Pa and sound power level as 46 dB(A).
- 6) From the table on page 8; for 600x60 mm size, $\Delta t_o = 8^\circ\text{C}$, and 2.80m throw, Δt_L is found by interpolation as 0.41°C

Specification Text

Air diffuser for ceiling installation. The diffuser will be manufactured from 1.2 mm thick steel sheets, and will be painted to ordered request with electrostatic powder paint and a minimum thickness of 60µ. The plenum box will be manufactured from 0.6 mm galvanized steel sheets by seams. There will be 4 hanging brackets on the box. Optionally, the entry spigot will be equipped with a volume control damper, operated externally or internally, depending

on request. Also, optionally, 6-mm thick acoustic foam (according to BS 476 Part 6 & 7 Class 0) will be installed inside the plenum box. For high speed system applications, a perforated and galvanized steel plate will be installed in the plenum box.

Order Code

| | | | | |
|---------------------|--|--|-----------------------------------|------------------------|
| Model | | CPC.00.AK.10-300 x 10-9010 | | |
| Product type | 00...Circular 40...Square | E / B ØE (mm) Refer to page 3 | Indicate RAL colour Code | Standard Dimensions |
| Accessories | AA...Without blades (extract) AK...With blades (supply) | | | |
| Installation | 00...Without screw holes 10...With screw holes 40...Fixing with bridge | No. of Blades | Colour Code | |

Plenum Box Order Code

| | | | | |
|-----------------------------------|--|---|--|--|
| Model | | PLA.10.S B.1 1-292 x 270 x 142 x 1 | | |
| Installation | 10...With screws 40...Fixing with bridge | Please indicate if special dimensions are requested $K_E / K_B \times H \times \text{ØD (mm)} \times s$ (no. of inlet spigots) | | |
| Box Inlet | S...Side inlet T...Top inlet | | | |
| Spigot Damper | A...Without damper B...Externally operated C...Internally operated | | | |
| Perforated Rectifier Plate | 0...Without Plate 1...With Plate | | | |
| Insulation | 0...Without insulation 1...With acoustic insulation | | | |
| | | Plenum Box Dimensions | | |

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CPC

Swirl Diffuser

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